

Purpose and scope of Factory-X

Factory-X Kick-Off, February 29, 2024

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NextGenerationEU

Gefördert durch:



Bundesministerium
für Wirtschaft
und Klimaschutz

aufgrund eines Beschlusses
des Deutschen Bundestages

Challenges for digitization in Germany

Internationalization
(e.g. CESMII, KOSMO, RRI)



Security



Data sovereignty



Lack of
connectivity



Lack of
interoperability



Lack of
skills



Lack of
speed



As-a-Service
business models



Standards & Regulations
(e.g. EU CRA, EU Data Act, OPC
UA, AAS, ...)

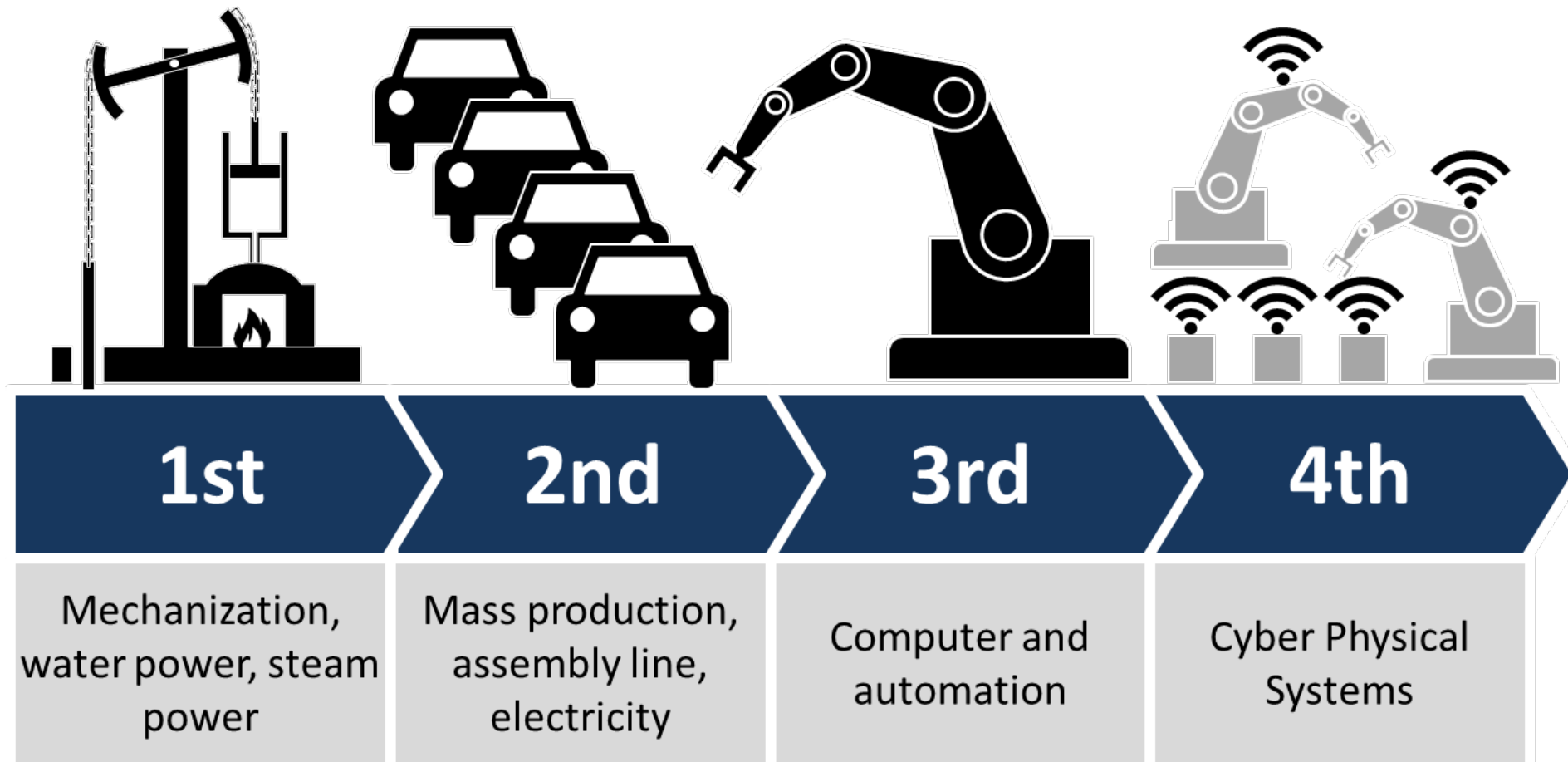


Scalability



Why we need it (now):

Industry 4.0 is a successful brand since more than 10 years . . .



. . . but has not lived up to expectations



The screenshot shows the top of a news article from Frankfurter Allgemeine. The title is '„Zehn verlorene Jahre“' (Ten lost years) under the sub-header 'MASCHINENBAUGIPFEL'. The author is Uwe Marx, and it was updated on 11.10.2022. The article text begins with: 'Die deutschen Maschinenbauer nutzen ihre zweite nationale Bühne so gut sie können. Nachdem die Hannover Messe in den vergangenen Jahren entweder ausgefallen ist oder nur abgespeckt möglich war, nutzte die Schlüsselbranche der deutschen Industrie ihren Maschinenbaugipfel in Berlin zur Selbstvergewisserung und für leidlich gute Nachrichten. Zum Beispiel jener, dass an den Erwartungen für das Produktionsniveau allen Krisen zum Trotz nicht mehr herumgeschraubt werden muss.'

The five main reasons are:

1. Bottom line over top line

Focus on the shopfloor and on creating efficiencies, rather than focusing on the end customer and how to create more value

2. Siloed approach

Failure to bridge internal silos and connect the sales office with the shop floor and the service organization

3. Data sharing creates anxiety

Reluctance to share data about products and processes out of fear to lose IP, a competitive advantage or negotiation power

4. Complex technology

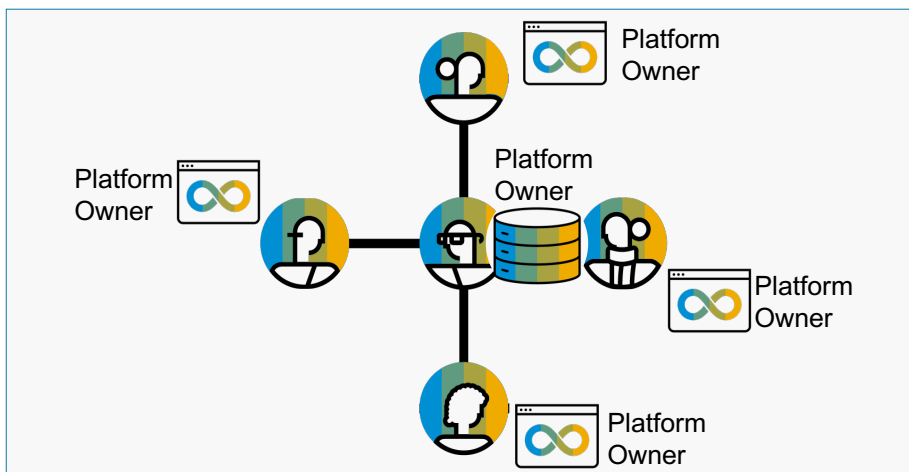
Integration of people, machines, equipment and systems across the value chain involves many players which often bring their own “standards”.

3. Scaling to smaller businesses

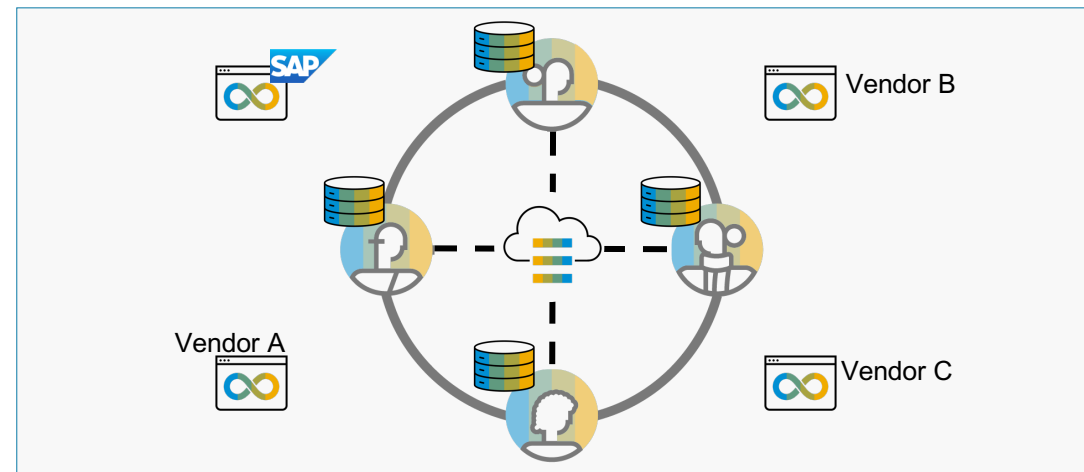
Risk and cost is often not manageable for smaller companies

Manufacturing-X: How it is different from traditional Industry Platforms

Traditional Platform

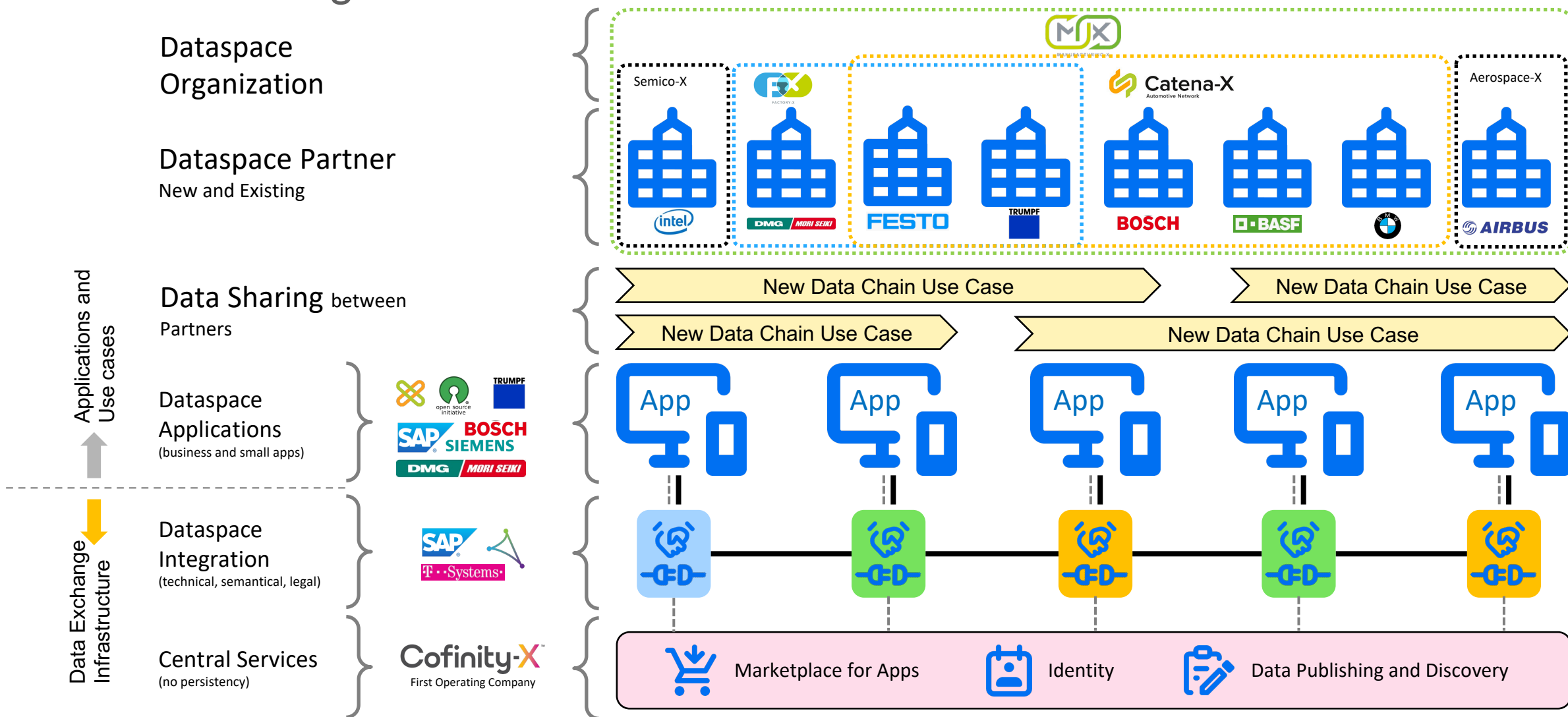


 Manufacturing-X

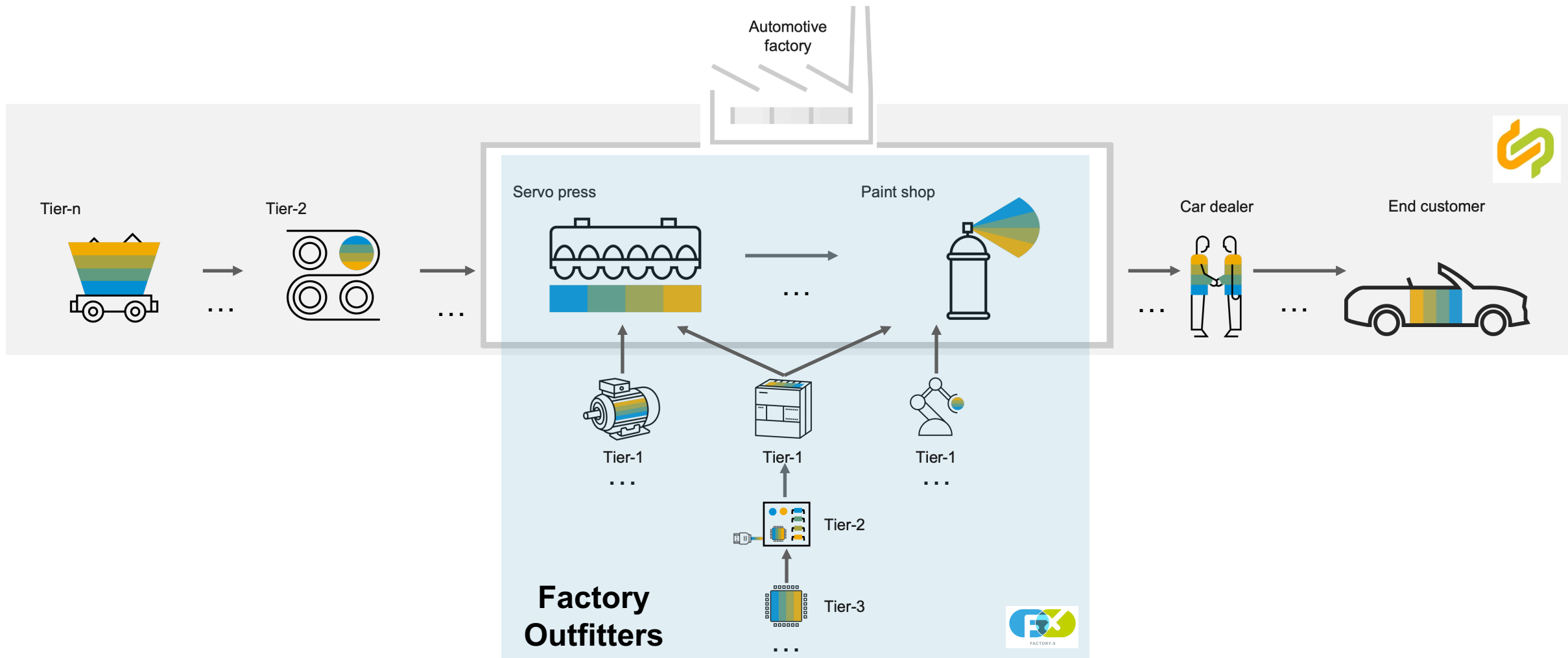


Applications	Provided by the platform owner all integrated and aligned	Multiple (competing) solutions from various vendors. Each vendor provides and operates his solution
Topology	Central network service	(Slim) federated operating environment provided by an operating company (joint-venture of multiple companies). Data exchange decentral / directly between network participants
Data Persistence	Centrally owned by the platform owner	Decentral data persistence – data resides at data owner who can grant access to others

Manufacturing-X: How it works



Factory-X is adding the shop floor component



The 11 Use Cases of Factory-X

**11 Use Cases für
horizontalen- und
vertikalen
Datenaustausch**

Integrated Toolchains
and Collaborative
Engineering



Information Update
and Change
Service



Collaborative
Information
Logistics



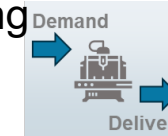
Condition
Monitoring led
Services



Modular
Production



Manufacturing as a
Service – On Demand
Manufacturing



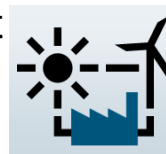
Autonomous
Operation-as-a-
Service



Traceability



Energy-Consumption
and Load
Management



Carbon Footprint
Management



Circular
Economy



Factory-X Kernel & Basis Services

Factory-X

Lighthouse project for Manufacturing-X

- Focus on machine builders & factory operators across 11 dedicated use cases
- Strong consortium consisting of 47 companies/associations/research institutions
- Consortium leadership by Siemens + SAP
- Manufacturing-X wide coordination and establishment of an international M-X network
- Project start on 1st of February 2024

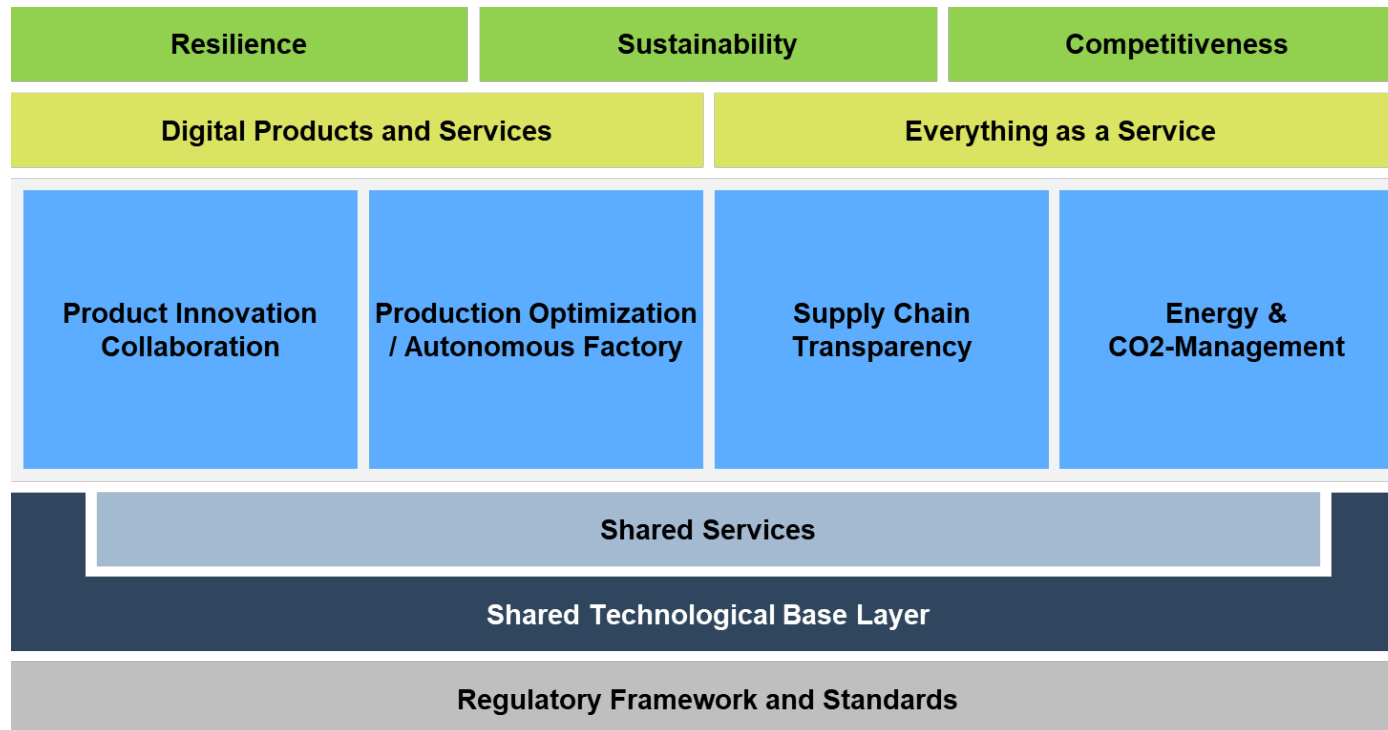
Factory-X consortium:

- | | | |
|--------------------------------------|--------------------------------|---|
| • August Wilhelm Scheer Institut | • igus | • Scheer |
| • BASF | • inovex | • SCHUNK |
| • Berger Holding | • InstaWerk | • SDFS Smarte Demonstrationsfabrik Siegen |
| • Catena-X e.V. | • ISW - Universität Stuttgart | • SICK |
| • Codewerk | • Lenze | • Siemens |
| • DMG MORI | • LNI e.V. | • SmartFactory-KL e.V. |
| • Empolis | • Matchory | • soffico |
| • EPLAN | • MT Analytics | • Software AG |
| • Estainium | • Open Industry 4.0 Alliance | • TRUMPF |
| • Eviden | • Pakic | • T-Systems |
| • Festo | • Phoenix Contact | • TÜV SÜD Chemie Service |
| • Fraunhofer | • prenode | • Uhlmann Group |
| • German Edge Cloud | • proALPHA | • VDMA e.V. |
| • Hilscher | • RIF Engineering & Consulting | • WITTENSTEIN |
| • ifm diagnostic | • Ruhr-Universität Bochum | • ZVEI e.V. (FE) |
| • IFW - Leibniz Universität Hannover | • SAP | |

Factory-X Roadmap



Manufacturing-X will establish an open data ecosystem across industries, that is addressing exactly these issues



1. Business Focus

Use cases are defined and agreed jointly by industry representatives, associations and leading companies

2. End 2 end across companies

Use cases and scenarios do not only span inner company silos but also connect companies with in one and adjacent industries

3. Data Sovereignty

An open and trusted data space allows access of relevant data while data sovereignty of the data owner is maintained

4. Standards based

The inherent complexity of the technology used is managed through open source principles and industry standards and architectures like GAIA-X, AAS, OPC-UA and others

5. Scaling from large OEMs to small and medium companies

Access to Manufacturing-X is as easy as connecting to any cloud based network

Thank You

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